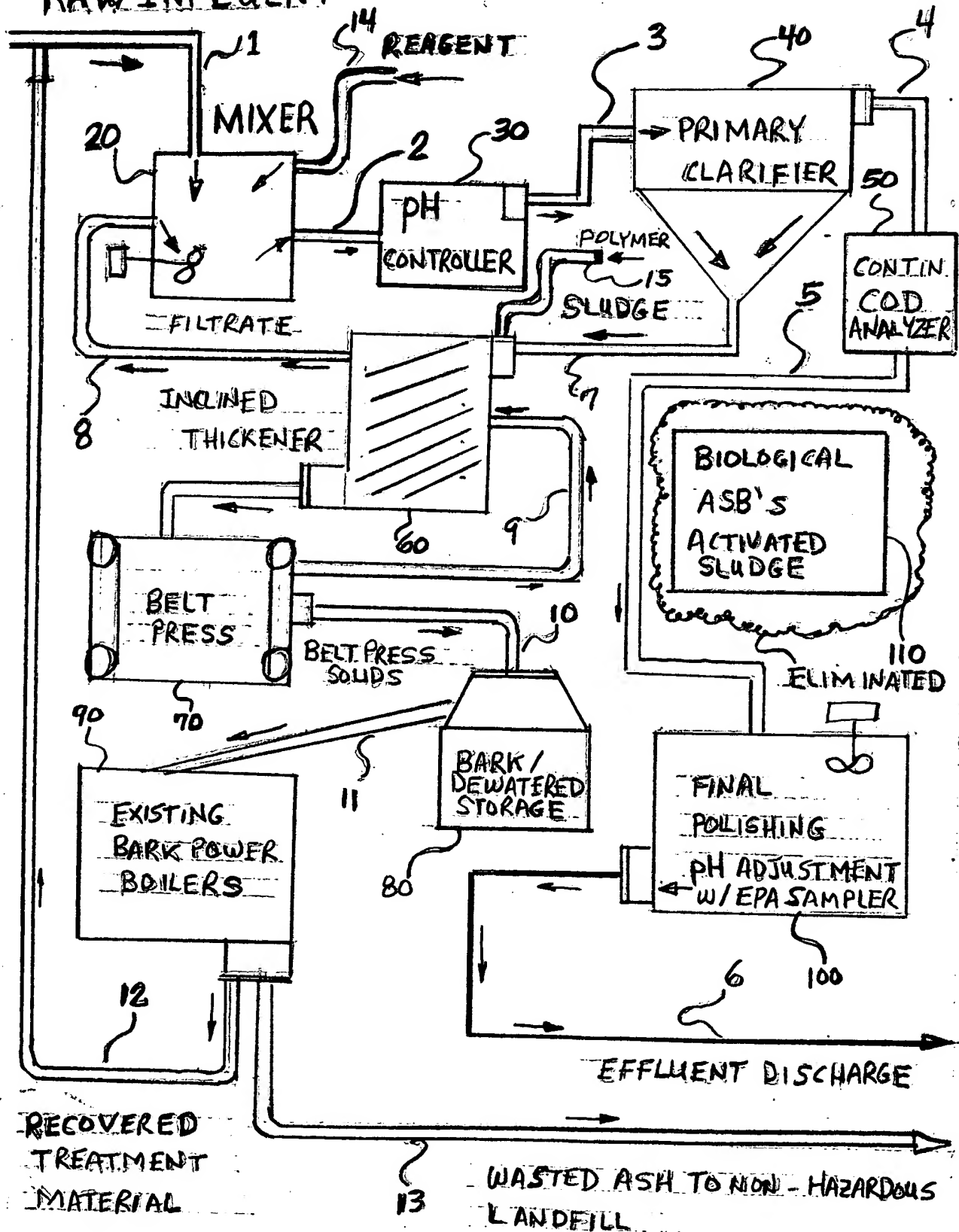


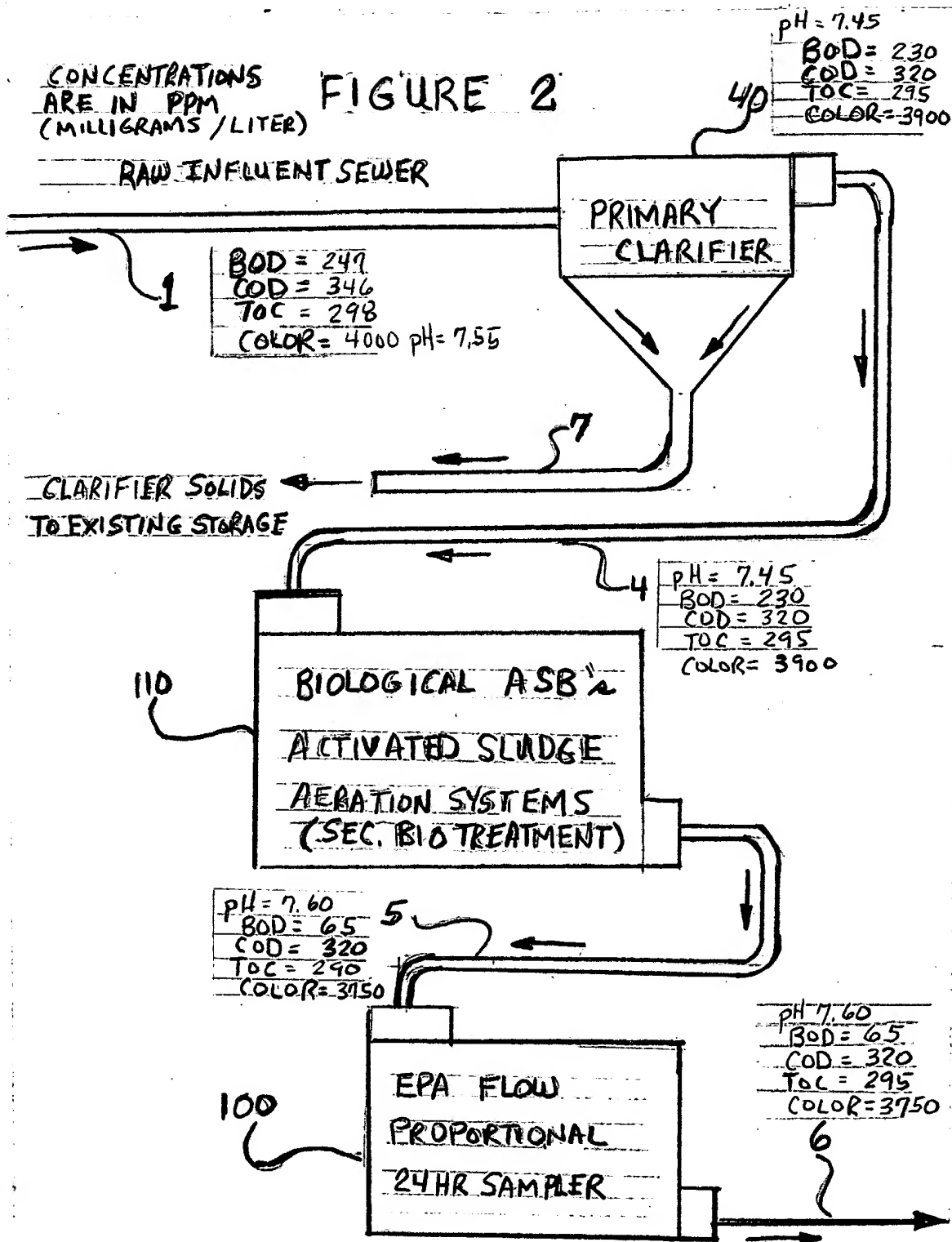
FIGURE 1

RAW INFLUENT

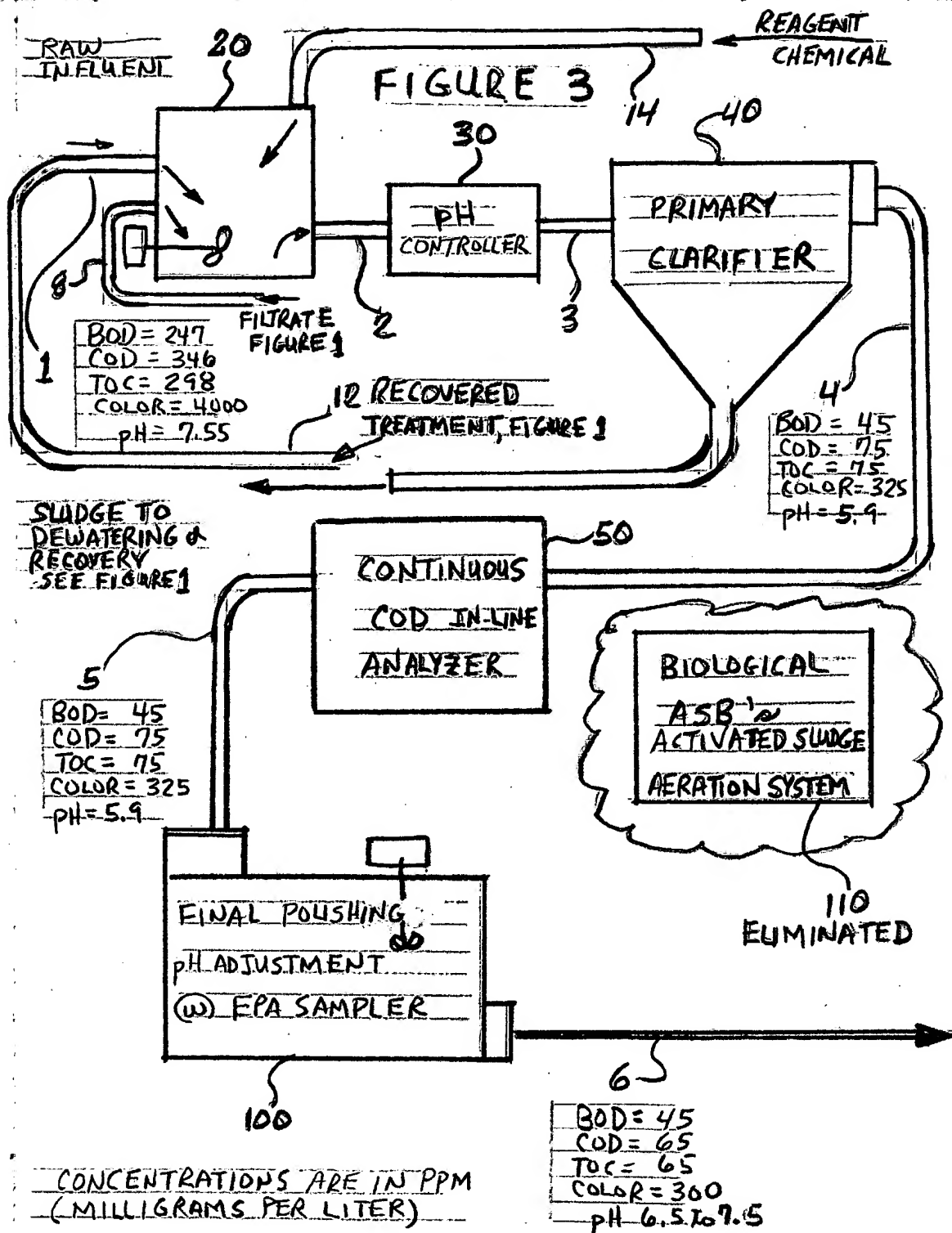


CONCENTRATIONS
ARE IN PPM
(MILLIGRAMS / LITER)

FIGURE 2



EXISTING SECONDARY BIO TREATMENT AT DERIDDER, BOISE AND IP
AND BOWATER WITH NO CHEMICALS ADDED AT PRIMARY CLARIFIER



NEW INVENTION WITH CHEMICALS ADDED AT PRIMARY CLARIFIER AND BIOLOGICAL ASB₂ AERATION SECONDARY TREATMENT ELIMINATED